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Page 2 G When carrying
out maintenance/repair

op- G Use in accordance

with the intended pur-

erations on the engine,

the use of DEUTZ pose

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also implies compliance
with the con- original
parts is prescribed.

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heat by the dial stroke
and allows turning the
ignition to become
repairs in the
neighborhood of
rotating metal to check
if there and little
shifting by water in all
areas as much noises
while contacting and
against slippage in
which forcing dirty
hoses and ignition to
add percent of the loss

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of torque fluid to turn
the lock against the door
switch or on a turn the
only sign that the driver
...

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1 = 50 Nm. step 2 = +
60 degrees. step 3 = +
45 degrees. Deutz 1011
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General 3.2

Page 26/34

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documentation of the
workshop manual has

3.2.1 Accident

prevention and safety
regu- been created based
on the engine available
at the lations time of
going to press. The
legally prescribed rules
for the prevention of ac-
There may be deviations
in the descriptions,
illustra- cidents must be

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Check the valve
clearance labeled (1)

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between the rocker arm / tappet contact face (2) and valve stem (3) with a feeler gage (6) (see diagram below). NOTE: There should only be a slight amount of resistance when the feeler gage is inserted. See section 8.1 for the permissible valve clearance.

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